



Technical Specifications - Sipario 1R 15/20 - 2R 25/35	
System Performance	15/20 - 25/35 loads per hour
Min-max pallet dimensions	800x1200x150 - 1000x1200x150 - 1120x1420x150 mm
Pallet height	Up to 2,600 mm
Conveyor height	400 - 800 mm
Maximum workable film thickness	120 μ m
Cutting blade speed	from 550 to 1100 rpm (depending on needs)
Workability Limits	
Outdoor storage	load unit cleaning kit required (dust, water, and humidity)
Storage condition	No holes in main cutting areas
Presence of film on empty pallet	Yes
Working Environment	
Temperature	from 4°C to 45°C
Max relative humidity	80% at 40°C or 90% at 20°C (no condensation)
Sound level	75 dB
Utilities	
Installed power	40-50 KVA
Compressed air	20 NI/min
Supply	
Power supply voltage	400 or 460 V \pm 10%
Power supply frequency	50/60 Hz \pm 2%
Auxiliary voltage	24VDC – 230VAC
Notes	These values may vary depending on the final system configuration.

